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# TRUNNION MOUNTED BALL VALVES

PRESSURE CLASS : AS M E 150-2500 API 2000-5000 SIZE RANGE : 2" - 48" API STANDARDS : 6 D & 6 A AS M E B16.34





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API-6FA firesafe test in process at Anderson & Associates in Houston, Texas.

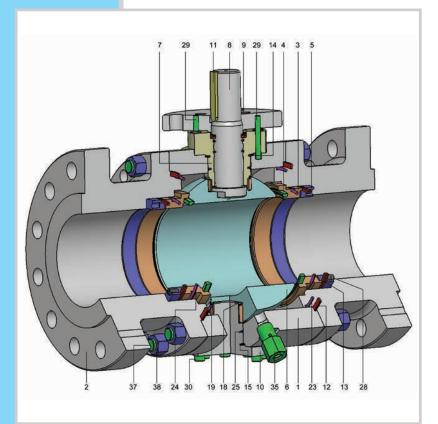


Successfully completed firesafe test.



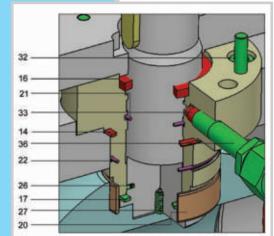


#### TRUNNION BALL VALVE 2" TO 16" CLASS 150-2500



The Fastwell forged body trunnion mounted ball valves are designed, constructed and tested according to API-6D. The full range of Fastwell Trunnion Ball Valves are supplied standard in full compliance with NACE MR-01-75.

Fastwell ball valves have been developed for oil and gas pipelines, and process industry use according to API-6D standards.



Fastwell forged body standard trunnion mounted ball valves are furnished with the following fire-safe materials:

- 1. Body
- 2. Cap
- 3. Seat Ring
- 4. Seat
- 5. Spring Plate
- 6. Ball
- 7. Gland
- 8. Stem
- 9. Adaptor Plate
- 10. Trunnion
- 11. Key
- 12. Body Fire-Proof Gasket
- 13. Seat Fire-Proof Gasket
- 14. Gland Fire-Proof Gasket
- 15. Trunnion Fire-Proof Gasket
- 16. Graphite Stem Seal
- 17. Thrust Washer
- 18. Trunnion Gasket
- 19. Bearing
- 20. Bearing
- 21. Stem O-Ring

- 22. Gland O-Ring
- 23. Body O-Ring
- 24. Seat O-Ring
- 25. Trunnion O-Ring
- 26. Anti-Static Spring And Ball
- 27. Anti-Static Spring
- 28. Spring
- 29. Pin
- 30. Screw
- 31. Screw (Not shown)
- 32. Screw
- 33. Burried Check
- 34. Vent Valve (Not shown)
- 35. Drain Valve
- 36. Stem Injection
- 37. Stud
- 38. Nut

Note: 6" and above: Seat Injection & Buried Check are standard and are not shown.

# **STANDARD FEATURES**



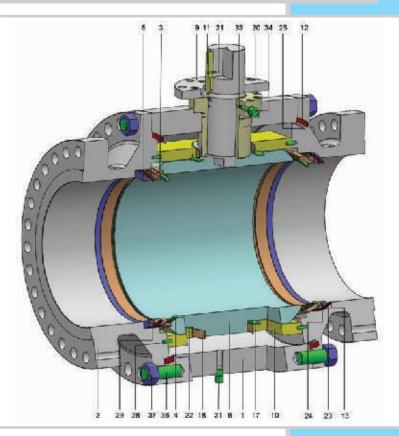
#### TRUNNION BALL VALVE 18" AND ABOVE CLASS 150 TO 2500

The Fastwell forged body trunnion mounted ball valves are designed, constructed and tested according to API-6D. The full range of Fastwell Trunnion Ball Valves are supplied standard in full compliance with NACE MR-01-75.

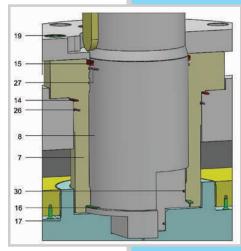
Fastwell ball valves have been developed for oil and gas pipelines, and process industry use according to API-6D standards.

Fastwell forged body standard trunnion mounted ball valves are furnished with the following fire-safe materials:

- 1. Body
- 2. Cap
- 3. Seat Ring
- 4. Seat
- 5. Spring Plate
- 6. Ball
- 7. Gland
- 8. Stem
- 9. Adaptor Plate
- 10. Bearing Plate
- 11. Key
- 12. Body Fire-Proof Gasket
- 13. Seat Fire-Proof Gasket
- 14. Gland Fire-Proof Gasket
- 15. Graphite Stem Seal
- 16. Thrust Washer
- 17. Ball Thrust Bearing
- 18. Bearing
- 19. Screw
- 20. Screw
- 21. Key Screw
- 22. Bearing Screw
- 23. Seat O-Ring
- 24. Seat O-Ring



- 25. Body O-Ring
- 26. Gland O-Ring
- 27. Stem O-Ring
- 28. Pin
- 29. Spring
- 30. Anti-Static Spring And Ball
- 31. Drain Valve
- 32. Vent Valve (Not shown)
- 33. Buried Check
- 34. Stem Injection
- 35. Seat Injection (Not shown)
- 36. Stud
- 37. Nut

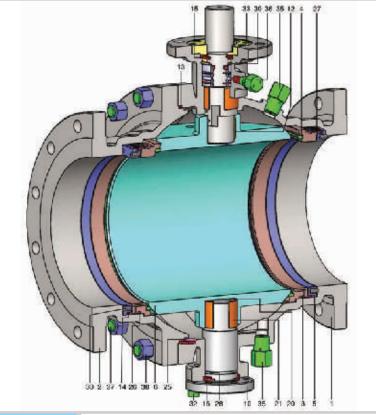


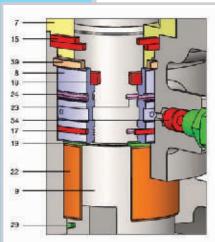
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# STANDARD FEATURES



#### CAST BODY TRUNNIONS





FFI cast body trunnion mounted ball valves are designed, constructed and tested according to API-6D. The full range of FFI Trunnion Ball Valves are supplied standard in full compliance with NACE MR-01-75.

FFI ball valves have been developed for oil and gas pipelines, and process industry use according to API-6D standards.

Fastwell cast body standard trunnion valves are furnished with the following fire-safe materials:

- 1. Body
- 2. Cap
- Seat Ring 3.
- 4. Seat Inserts
- 5. Seat Spring
- 6. Ball
- 7. **Gland Flange**
- Gland Bush 8.
- Stem 9.
- 10. Trunnion
- 11. Key
- 12. Ball Joint Key
- 13. Body Fire-Proof Gasket
- 14. Seat Fire-Proof Gasket
- 15. Gland Fire-Proof Gasket
- 16. Trunnion Fire-Proof Gasket
- 17. Gland Bush Fire-Proof Gasket
- 18. Graphite Stem Seal
- 19. Stem Thrust Washer
- 20. Trunnion Thrust Washer
- 21. Bearing
- 22. Bearing
- 23. Stem O-Ring
- 24. Gland O-Ring
- 25. Body O-Ring
- 26. Seat O-Ring
- 27. Seat O-Ring
- 28. Trunnion O-Ring
- 29. Anti-Static Spring And Ball
- 30. Spring
- 31. Pin
- 32. Screw
- 33. Screw
- 34. Buried Check
- 35. Drain & Vent Valve
- 36. Stem Injection
- 37. Stud
- 38. Nut
- 39. Stop Ring
- Note:

6" and above - Seat Injection and Buried Check are standard and are not shown.

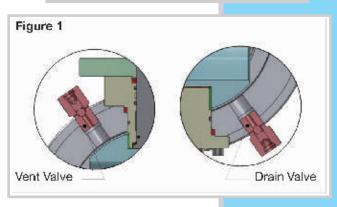
# **STANDARD FEATURES**



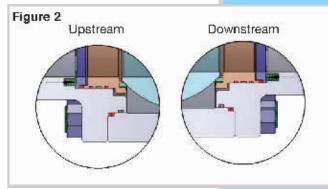
With the ball in open position, the upstream and downstream seats are forced against the ball by the line pressure. With the ball in the closed position the upstream seat is forced against the ball by the line pressure. The downstream seat is forced against the ball by the springs. The vent and drain valves allow the bleeding off of trapped body cavity pressure. This double block and bleed function makes it possible to fush the valve under pressure and verify the seats are sealing properly. (Figure 1)

All Trunnion ball valves utilize the differential between the sealing diameter of the seat insert/ball contact and the outer diameter of the seat. The difference between these areas times the line pressure is the sealing force. When line pressure is so low that the force generated by the different diameters cannot seal, the seat springs provide the force. (Figure 2)

#### DOUBLE BLOCK AND BLEED

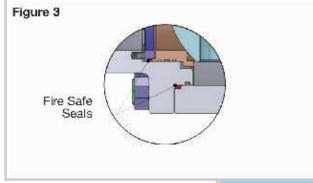


SEALING FEATURE



#### FIRE SAFE DESIGN FEATURE

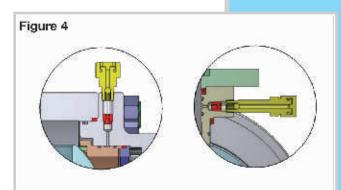
Fastwell Trunnion Ball valves are designed with a secondary metal-to-metal seal after a fre. When the primary soft seals are destroyed by fre, the fre-safe seals energize the seat assembly to seal. The differential seat area energized by line pressure with the spring force loads the seat into the ball. All Fastwell Model FF and GG Trunnion Mounted ball valves have been tested to API-607/API-6FA. (Figure 3)



#### INJECTION SEALANT FEATURE

The full range of Trunnion Ball Valves are supplied with a standard anit-blow out stem and stem sealant injection ftting. Seat sealant fttings are also standard on the 6" and larger valves. These sealant fttings can be used to provide a temporary seal in the event of damage incurred from fre or line media contamination.

(Figure 4)







# EXAMPLE: 12" FIGURE # FF600-1-CF-E2-GO



12" CLASS 600 TRUNNION BALL VALVE, FLG-RF, FULL BORE, A105 BODY x A105 + ENP TRIM, DEVLON SEAT INSERTS, VTON-B, O-RINGS, NACE, FIRESAFE, GEAR OP.

1. MODEL F - TRUNNION BALL, 2 PIECE, SPLIT BO G - TRUNNION BALL, 2 PIECE, SPLIT BO FF - TRUNNION BALL, 3 PIECE, SPLIT BO GG - TRUNNION BALL, 3 PIECE, SPLIT B	DY, REDUCED BORE DDY, FULL BORE	GT - TRUNNION BALL, 1 PIECE, TOP ENTRY, REDUCED BORE					
2. RATING							
15 - CLASS 150		150 - CLASS 1					
30 - CLASS 300 60 - CLASS 600		250 - CLASS 2					
90 - CLASS 900		300 - API 3000 500 - API 5000					
3. END CONNECTION							
0 - RF FLANGED		9 - RING JOIN	т				
7 - BUTTWELD (SCHEDULE REC	UIRED)	X - SPECIAL					
4. TYPE							
1 - FIRE-SAFE							
5. MATERIAL (BODY + TRIM)							
AC - WCB + 304	GC - LCC + 31		NF - F316L + 316L				
AF - A105 + 304	GF - LF2 + 316		OC - CN7M + A/20				
BC - WCB + 316	HC - LCB + LF		OF - A/20 + A/20				
BF - A105 + 316	IC - LCB + F6 JC - LCB + 31		PC - A890-4A + F51 PF - F51 + F51				
CC - WCB + A105/ENP CF - A105 + A105/ENP	KC - CF8 + 30		QC - A890-5A + F53				
DC - WCB + F6A/13CR	KF - F304 + 30		QC - A690-5A + F53 QF - F53 + F53				
DF - A105 + F6A/13CR	LC - CF8M + 3		RC - A890-6A + F55				
EC - LCC + LF2/ENP	LF - F316 + 31		RF - F55 + F55				
EF - LF2 + LF2/ENP	MC - CF3 + 30		X - SPECIAL				
FC - LCC + $F6A/13CR$	MF - F304L+3						
FF - LF2 + F6A/13CR	NC - CF3M + 3						
6. MATERIAL (SEAT)							
G - RTFE	V - PEEK		X - SPECIAL				
B - NYLON	J - DELRIN						
E - DEVLON	M - METAL						
7. MATERIAL (O-RING SEAL)							
1 - HNBR	4 - EPDM						
2 - VITON-B 3 - VITON GLT	5 - AFLAS X - SPECIAL						
8. OPERATOR							
L - HANDWHEEL OPERATOR	GO - WORM GE	AR OPERATOR	B - BARE STEM				
9. SPECIAL REQUIREMENTS							
EB - EXTENDED BONNET	S - SUPPLY CO	MPLETE INFORMA	ATION				

# **CAST TRUNNION BALL VALVE**

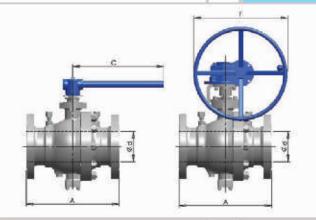


Construction: Split body, 2-piece or 3-piece, trunnion mounted ball, Double seal design, double block and bleed, anti-blow out stem, anti-static device, firesafe to API-607/API-6FA, spring loaded seats, designed according to API-6D

#### Dimensions

Face to Face	API-6D
End Flange	ASME B16.5
Rating	ASME Class 150

### \*\*NACE MR-01-75 Certified\*\*



# STANDARD MATERIALS

CLASS 150 . FULL BORE

F150-1-CC-Q2, Q150-1-CC-Q2	F150-1-BC-G2, G150-1-BC-G2	F150-1-LC-G2, G150-1-LC-G2
FF150-1-CC-G2, GG150-1-CC-G2	FF150-1-BC-G2, GG150-1-BC-G2	FF150-1-LC-G2, GG150-1-LC-G2
A216 WCB	A216 WCB	A351 GF8M
A105N°	316SS	316SS
AISI 4140*	A182 F316	A182 F316
ASTM A105N* + RTFE	A182 F316 + RTFE	A182 F316 + RTFE
Viton-B	Viton-B	Viton-B
	FF150-1-CC-G2, GG150-1-CC-G2 A216 WCB A105N° AISI 4140° ASTM A105N° + RTFE	FF150-1-CC-G2, GG150-1-CC-G2 FF150-1-BC-G2, GG150-1-BC-G2   A216 WCB A216 WCB   A105N° 316SS   AISI 4140* A182 F316   ASTM A105N' + RTFE A182 F316 + RTFE

\* Electroless Nickel Plating .001\*

#### Dimensions in inches

Valve Size		2" 50mm	3ª 80mm	4" 100ir:in	6" 150mm	8" 200mm	10" 250mm	12" 250inin	14" 350mm	16" 400inin	18" 450mm	20" 500inin	24" 800mm
Bore Size (d)		2.00	3.0D	4.00	6.0D	8.00	10.00	12.00	13.25	15.25	17.25	19.25	23.25
Face to Face	RE	7.00	8.00	9.00	15.50	18.00	21.00	24.00	27.00	30.00	34.00	36.00	42.00
(A)	BWE	8.50	11.13	12,00	18.00	20.50	22.00	25.00	30.00	33.00	36.00	39.00	45.00
Handle Length	n (C)	14.76	15.55	15.55	25.23	14	~	× .	2	2	2	e 	
Handwheel Diameter (F)		859		18.11	18.11	18.11	24.00	24.00	24.00	24.00	24.00	28.00	28.00
Approx. Weigh.	(lbs.)	50	94	158	287	440	878	989	1346	1813	2526	3165	5450

Larger sizes are available upon request.

#### Dimensions in inches

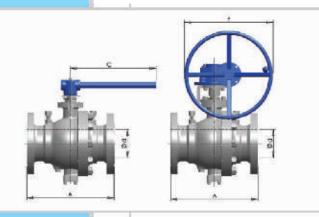
# CLASS 150 . REDUCED BORE

Valve Size		3" 80mm	4° 100mm	6" 150mm	8" 200mm	10" 250mm	12" 250mm	14* 350mm	16° 400mm	18* 450mm	20" 500mm	24* 600mm
Borc Sizc (d)		2.00	3.00	4.00	6.00	8.00	10.00	10.00	12.00	13.25	15.25	19.25
Face to Face	RF	8.00	9.00	15.50	18.00	21.00	24.00	27.00	30.00	34.00	36.00	42.00
(A)	BWE	11.13	12.00	18.00	20.50	22.00	25.00	30.00	33.00	36.00	39.00	45.00
Handle Length	n (C)	14.76	15.55	15.55	25.23	2	2	2	2	2	2 20	2
Handwheel Diameter (F)		6.56	10	18.11	18.11	18.1	24.00	24.00	24.00	24.00	24.00	28.00
Approx, Weigh	nt (lbs.)	54	111	179	331	510	8-8	1094	1461	1901	2285	3605

Larger sizes are available upon request.



# **CAST TRUNNION BALL VALVE**



Construction:

Split body, 2-piece or 3-piece, trunnion mounted ball, Double seal design, double block and bleed, anti-blow out stem. anti-static device, firesafe to API-607/API-6FA, spring loaded seats, designed according to API-6D

#### Dimensions

Face to Face	API-6D
End Flange	ASME B16.5
Hating	ASME Class 300

#### \*\*NACE MR-01-75 Certified\*\*

# STANDARD MATERIALS

Figure Number: 2-Piece	F300-1-CC-G2, G300-1-CC-G2	F300-1-BC-G2, G300-1-BC-G2	F300-1-LC-G2, G300-1-LC-G2
Figure Number: 3-Piece	FF300-1-CC-G2, GG300-1-CC-G2	FF300-1-BC-G2, GG300-1-BC-G2	FF30D-1-LC-G2, GG30D-1-LC-G2
Body/Cap	A216 WCB	A216 WCB	A351 CF8M
Ball	A105N*	31655	316SS
Stem	AISI 4140°	A182 F316	A182 F316
Seats & Inserts	ASTM A105N <sup>4</sup> + RTFE	A182 F316 + RTFE	A182 F316 + RTFE
O-Rings	Viton-B	Viton-B	Viton-B

\* Electroless Nickel Plating .001"

Dimensions in inches

Dimensions in inches

# CLASS 300 . FULL BORE

Valve Size		2" Sümm	3* 90mm	7 n 105mm	6* 150mm	8'' 200mm	10" 250mm	12" 250mm	14" asonin	16" 400mm	18" 450mm	20" 500mm	24" 600mm
Bore Size (d)		2.00	3.00	4.00	6.00	8.00	10.00	12.00	13.25	15.25	17.25	19.25	23.25
Face to Face	BF	8.50	11.13	12.00	15.88	19.75	22.38	25.50	30.00	33.00	36.00	39.00	45.00
(Al	nwn	8.50	11.13	12.00	15.88	20.50	22.00	25.00	30.00	33.00	36.00	39,00	45.00
Handis Length	, 1 (C)	12.40	19.49	21.46	25.23	873	100	9.7		8			72
Handwheel Diameter (F)		-	18:11	18.11	18.11	24.00	24.00	24.00	28.DJ	28.00	28.00	2B.00	30.00
Approx. Weight	(lbs.)	51	100	167	326	605	892	1302	1766	2112	2860	3884	6107

Larger sizes are available upon request.

# CLASS 300 . REDUCED BORE

Valve Size		3" 50mm	4* 100mm	6" 150mm	8* 200mm	10" 250mm	12" 250mm	14" 350mm	16° 400mm	18° 150mm	20" 500mm	24" SCOmm
Bore Size (d)		2.00	3.00	4.00	6.00	8.00	10.00	10.00	- 2.00	13.25	15.25	19.25
Face to Face	H⊢	11.13	12.00	15.8B	19.75	22.38	25.50	30.00	33.DJ	36,00	39.00	45.00
(A)	BWE	11.13	12.00	15.88	20.50	22.00	25.00	30.00	33.00	36.00	39.00	45.00
Handle Longtl	i (C)	12.40	19.49	21.46	25.23	- 21	-	- C	- 54	2	i i i	2
Handwheel Diameter (F)		10	18.11	18.11	18.11	24.00	21.00	24.00	28.00	28.DO	28.CO	28.00
Approx. Weigl	nt (Ibal)	60	114	208	330	522	1050	1443	1989	2813	3162	4694

Larger sizes are available upon request.

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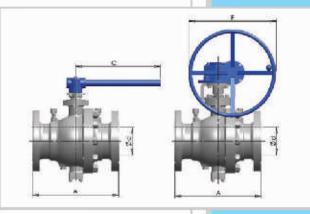
# **CAST TRUNNION BALL VALVE**



Construction: Split body, 2-piece or 3-piece, trunnion mounted ball, Double seal design, double block and bleed, anti-blow out stem, anti-static device, firesafe to API-607/ API-6FA, spring loaded seats. designed according to API-6D

#### Dimensions

Face to Face	API-6D
End Flange	ASME B16.5
Rating	ASME Class 600



### \*\*NACE MR-01-75 Certified\*\*

# STANDARD MATERIALS

CLASS 600 . FULL BORE

-	F600-1-CC-E2, G600-1-CC-E2	F600-1-BC-E2, G600-1-BC-E2 FF600-1-BC-E2, GG600-1-BC-E2	F600-1-LC-E2, G600-1-LC-E2 FF600-1-LC-E2, GG600-1-LC-E2
Body/Cap	A216 WCB	A216 WCB	A351 CF8M
Ball	A105N°	A182 F316	A182 F316
Stem	AISI 4140*	A182 F316	A182 F316
Seats & Inserts	ASTM A105N* + Devion V	A182 F316 + Devion V	A182 F316 - Devlon V
O-Rings	Viton-B	Viton-B	Viton-B

Electroless Nickel Plating .001"

28 8 85

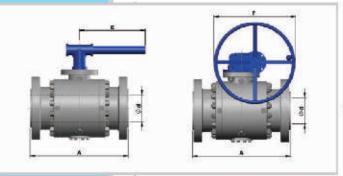
Valve Size		2" 50mm	3" 80mm	4" 100mm	6" 150mm	8" 200mm	10° 250mm	12" 250mm	14* 350mm	16" 400mm	18" 450mm	20" 500mm	24" 600mm
Bore Size (d)	a.	2.00	3.00	4.00	6.00	8.00	*0.0D	12.00	13.25	15.25	17.25	19.25	23.25
1944) - 1944) - 1944) - 1944) - 1944) - 1944) - 1944) - 1944) - 1944) - 1944) - 1944) - 1944) - 1944) - 1944) -	RF	11.50	14.00	17.00	22.00	28.00	31.0D	33.00	35.00	39.00	43.00	47.00	55.00
Face to Face (A)	RTJ	11.63	14.13	17.13	22.13	26.13	31.13	33.13	35.13	39.13	43.13	47.25	55.38
2.2	BWE	11.50	14.00	17.00	22.00	26.00	31.00	33.00	35.00	39.00	43.00	47.00	55.00
Handle Length	η (C)	19.69	25.39	33.46	0.58	0556	1 353	5750	9750	87	87	5	35
Handwheel Diameter (F)		11.BD	1B.11	18.11	24.00	27.00	24.DD	28.00	28.00	28.00	28.00	30.DC	30.00
Approx. Weigh	tt (lbs.)	58	113	179	455	880	1316	2253	2688	3000	4083	4875	8006

#### Dimensions in inches

# CLASS 600 . REDUCED BORE

Valve Size		3" 80mm	4° 100mm	6" 150mm	8" 200mm	10" 250mm	12* 250mm	14" 350mm	16* 400mm	18° 450mm	20" 500mm	24" 600mm
Bore Size (d)		2.00	3.00	4.00	6.00	8.00	10.00	10.00	12.00	13.25	15.25	19.25
	RF	14.00	17.00	22.00	26.DD	31.00	33.0D	35.00	39.00	43.00	47.00	55.0D
Face to Face (A)	RIJ	14.13	17.13	22.13	26.13	31.13	33,13	35.13	39,13	43.13	47.25	55.3B
(A)	BWE	14.00	17.00	22.00	26.00	31.00	33.00	35.00	39.00	43.00	47.00	55.00
Handle Length	1 (C)	19.69	25.39	33.46	- 19		μ.,	Ξ.		2		-
Handwheel Diameter (F)		11.80	18.11	18.11	24.00	24.00	24.00	28.00	28.00	28.00	28.00	30.00
Approx. Weigh	nt (lbs.)	70	141	270	510	962	1426	2006	2302	2960	4183	5720





Construction:

Three-piece body design, full bore, or reduced bore trunnion mounted ball, double block and bleed, anti-blow out stem, anti-static device, fire-safe to API-607/API-6FA. Spring loaded seats, designed according to API-6D.

#### Dimensions

Face to Face	API-6D
End Flange	ASME B16.5
Rating	ASME Class 150

#### \*\*NACE MR-01-75 Certified\*\*

#### Figure Number FF150-1-CF-G2, GG150-1-CF-G2 FF150-1-BF-G2, GG150-1-BF-G2 FF150-1-LF-G2, GG150-1-LF-G2 A105 Body/Cap A105N A182 F316 A105N\* Ball A182 F316 A182 F316 Stem AISI 4140\* A182 F316 A182 F316 Seats & Inserts ASTM A105N\* + RTFE A182 F316 - RTFE A182 F316 + RTFE O-Rings Viton-B Viton-B Viton-B

\* Electroless Nickel Plating .003"

# CLASS 150 . FULL BORE

STANDARD MATERIALS

Dimensions in inches

Valve Size		2" ധന്ന	S" Borrn	4" 133mm	6* Isamn	8° SCCmm	10" 253mm	12* 250mm	14° atomin	16" 400mm	18‴ 450mm	20° 500mm	24" 800mm	30" /x0mm	36° 500mm	40" mm	42" """	48" rm
Bore Size (d	(k	2.00	3.00	4.00	8.00	8.00	10.00	12.00	13.25	15.25	17.25	19.25	23.25	29.00	34.50	1.52	35	33
Face to	ΠE	7.00	ុទ.០០	9.00	15:50	18.00	21.00	24.00	27.00	30.00	34.00	38.00	42.00	51.UC	SU.00	. 10	•	
Face (A)	BWE	8.60	1.13	12.00	18.00	20.50	22.00	26.00	30.00	33.00	36.00	39.00	45.00	55.00	68.00	. 20	×.,	3.7
Handle Len	gth (C)	14.76	15.55	15.55	26.23	- 24		×.,	- 24	1	÷.,			4	- 24	<u>.</u>	- 25	- 22
Handwheel Diameter (F		15	8	18.11	18.11	18.11	24.00	24.00	24.00	24.00	24.00	28.00	28.00	30.00	30.00	2	¥	4
Approx. Weig	iht (lbs.)	62	117	198	350	S50	847	1238	1683	2266	3157	3056	6013	1506	10352	50	×.	- 24

\* Available on request.

Dimensions in inches

# CLASS 150 . REDUCED BORE

Valve Size		3" Bumm	4" 100mm	6" 150mm	8" 200mm	10° 250mm	12* 250mm	14° 300mm	16" 400mm	18° 150mm	20" 500mm	94° 600mm	30" /o0mm	36* 900mm
Bore Size (d)		2.00	3.00	4.00	8.00	8.00	10.00	10.00	12.00	13.25	15.25	19.25	23.25	29.00
Face to Face	RF	8.00	9.00	15.50	18.00	21.00	24.00	27.00	30.00	34.DD	36.00	42.00	51.00	60.00
(A)	BWE	11.13	12.00	1B.CO	20.50	22.00	25.00	30.00	33.00	36.DD	39,00	45.00	55.00	68.00
Handle Length Handwheel Diameter (F)	n (C)	14.76 -	15.55 -	15.55 18.11	25.23 18.11	- 18.1*	- 24.00	- 24.00	- 24.00	- 24.00	- 24.00	- 28.00	- 28.00	- 30.00
Approx. Weigh	it (lbs.)	68	139	224	414	638	1023	1368	1826	2376	2856	4506	7363	13882

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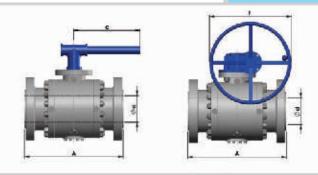


Construction: Three-piece body design, full bore, or reduced bore trunnion mounted ball, double block and bleed, anti-blow out stem, anti-static device, fire-safe to API-607/API-6FA. Spring loaded seats, designed according to API-6D.

#### Dimensions

Face to Face	API-6D
End Flange	ASME B16.5
Rating	ASME Class 300

### \*\*NACE MR-01-75 Certified\*\*



# STANDARD MATERIALS

Figure Number	FF300-1-CF-G2, GG300-1-CF-G2	FF300-1-BF-G2, GG300-1-BF-G2	FF300-1-LF-G2, GG300-1-LF-G2
Body/Cap	A105N	A105N	A182 F316
Ball	A105N <sup>4</sup>	A182 F316	A182 F316
Stem	AISI 4140 <sup>×</sup>	A182 F316	A182 F316
Seats & Inserts	ASTM A105N* + RTFE	A182 F316 + RTFE	A182 F316 + RTFE
O-Rings	Viton-B	Viton-B	Viton-B

\* Electroless Nickel Plating .003"

#### Dimensions in inches

Valve Size		2° stimm	3" 90mm	4° 103mm	123.00±	8" 200mm	10" 250mm	12° 250mm	14° Journm	167 400mm	18° 4:0mm	20* :.00mm	24° CCCmm	30° Kalimita	36" 300mm	40° നന	42" тг	48" 1017
Bore Size (	J)	2.00	3.00	4.00	6.00	6.00	10.00	12.00	13.25	15.25	17.25	19,25	23.25	29.00	34.50	30	4	.0
Face to	RF	8.50	11.13	12.00	15.88	19.75	22.38	25.50	30.00	33.0C	36.00	39.00	45.00	55.00	68.00	×	· •	×
Face (A)	HNWH	8.50	11.13	12.00	15.88	20.50	22.00	25.00	30.00	33.00	36.00	39.00	45.00	55.00	68.00	ie.		•
Handle Len	igth (C)	12.40	19.49	21.48	25.23	1927	- 23	- 82	-23	~	82	- 23	2	523	12	9 <b>9</b>	19 <del>4</del> 0	÷
Handwheel Diameter (F		-	18.11	18.1	18.11	24.00	24.00	24.00	28.00	28.0C	28.00	28.00	30.00	39.00	30.00	4	e)	÷
Approx. Weig	gal (lbs.)	64	125	209	407	631	1115	1628	2208	2640	3575	4855	7634	14520	22220			30

\* Available on request.

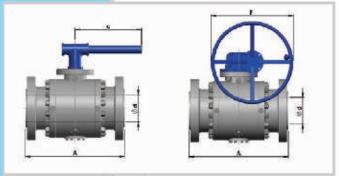
#### Dimensions in inches

# CLASS 300 . REDUCED BORE

Valve Size		3* a0mm	4" 100mm	6" 150mm	8" 200mm	10" 255mm	12" 250m	14" 050mm	16" 450mm	18" 450mm	20° 500mm	24" 600mm	30" 750mm	36" 900mm
Bare Size (d)		2.00	3.00	4.0D	6.00	8.00	10.00	10.00	12.00	13.25	15.25	18.25	23.25	29.00
Face to Face	RF	11.13	12.00	15.BB	19.75	22.38	25.50	30.00	33.00	36.DD	39.DD	45.00	55.00	68.00
(A)	BWE	11.13	12.0C	15.88	20.50	22.00	25.00	30.00	33.00	36.0D	39.00	45.00	55.00	68.00
Handle Lengt	n (C)	12.40	19.49	21.46	25.23					15	10		5	
Handwheel Diameter (F)		-	18.11	18.11	18.11	24.00	24.00	24.00	28.00	28.00	28.00	28.00	30.00	30.00
Approx. Weigl	it (lbs.)	75	143	260	488	653	1313	1804	2486	3516	3953	5867	9878	18018

# CLASS 300 . FULL BORE





Construction:

Three-piece body design, full bore, or reduced bore trunnion mounted ball. double block and bleed, anti-blow out stem, anti-static device, fire-safe to API-607/API-6FA. Spring loaded seats, designed according to API-6D.

# Dimensions

1	Face to Face	API-6D	
35	End Flange	ASME B16.5	1
	Rating	ASME Class 600	

\*\*NACE MR-01-75 Certified\*\*

# STANDARD MATERIALS

#### FF600-1-CF-E2, GG600-1-BF-E2 FF600-1-BF-E2, GG600-1-BF-E2 FF600-1-LF-E2, GG600-1-LF-B-E2 Figure Number A105N A182 F316 Body/Cap A105N Ball A105N\* A182 F316 A182 F316 4140\* A182 F316 A182 F316 Stem A182 F316 + Devlon V A182 F316 + Devlon V Seats & Inserts A105N\* + Devlon V **O-Rinas** Viton-B Viton-B Viton-B

Electroless Nickel Plating .003"

# CLASS 600 . FULL BORE

2" 3" 4" 6" 8" 10" 12" 14" 16" 18" 20" 24" 30" 36" 40° 42" 48" Valve Size offiniti ag no 1331mm 150mm 233 10 250mm 253 10 35.0mm 400 mm 45.1mm 500mm EIII TH (50mm 900 mm Ϲ ann. шE ×. 0.00 12.00 Bore Size (d) 2.00 3.00 15.25 17.25 19.25 23.25 29.00 34.50 4,00 6.00 10.00 13.25 a. ×. RF 11.50 14.00 17.00 22.00 28.00 31.00 33.00 35.00 39.00 43.00 47.00 55.00 85.00 82.00 Face to . 83 x RTJ 11.63 47.25 55.38 85.50 82.63 14.13 17.13 22.13 28.13 31.13 33.13 35.13 39,13 43.13 Face (A) BWE 11 8.5 × 11.50 14.00 17.00 22.00 28.00 31.00 33.00 35.00 39.00 43.00 47.00 55.00 85.00 82.00 . 83 × Handle Length (C) 19.69 25.39 33.48 Handwheel 4 ÷ ÷ 30.00 30.00 39.00 30.00 11.80 18.1 18.11 24.00 24.00 24.00 28.00 28.00 28.00 28.00 Diameter (F) ÷ -្ន Approx, Weight (bs.) 8094 0008 6000 29260 73 141 224 :69 1100 1645 2816 3360 37:0 5104

\* Available on request.

Dimensions in inches

Dimensions in inches

# CLASS 600 . REDUCED BORE

Valve Size		3" āGram	4" 100mm	6" 150mm	8° 200mm	10** 250mm	12" 250mm	14" 350mm	16" 400mm	18" 450mm	20" 505mm	247 605mm	30" 750mm	36" 900mm
Bore Size (d)		2.00	3.00	4.00	6.DD	8.00	10.00	10.00	12.00	13.25	15.25	19.25	23.25	29.00
	RF	14.00	17.00	22.00	26.DD	31.0D	33.00	35.00	39.00	43.00	47.00	55.00	65.00	82.00
Face to Face (A)	RTJ	14.13	17.13	22.13	26.13	31.13	33.13	35.13	39,13	43.13	77.25	55.38	65.50	82.63
	BWE	14.00	17.00	22.00	26.DD	31.00	33.00	35.00	00.PE	43.00	77.00	55.00	65.00	82.00
Handle Length	n (C)	19.69	25.39	33.46	-22	12	1.27		2	34	1.27	2	2	34
Handwheel Diameter (F)		11.80	18.11	18,11	24.00	24.00	24.00	28.00	28.00	28.00	28.00	30.00	30.00	30.00
Approx. Weigh	nt (lbs.)	88	176	337	638	1203	1782	2508	2878	3700	5229	7150	12694	22836

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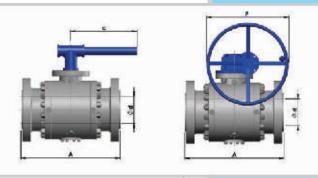
Construction: Three-piece body design, full bore, or

reduced bore trunnion mounted ball, double block and bleed, anti-blow out stem, anti-static device, fire-safe to API-607/API-6FA. Spring loaded seats, designed according to API-6D.

#### Dimensions

Face to Face	API-6D
End Flange	ASME B16.5
Rating	ASME Class 900

# \*\*NACE MR-01-75 Certified\*\*



# STANDARD MATERIALS

Figure Number	FF900-1-CF-E2, GG900-1-CF-E2	FF900-1-BF-E2, GG900-1-BF-E2	FF900-1-LF-E2, GG900-1-LF-E2
Body/Cap	A105N	A105N	A182 F316
Ball	A105N*	A182 F316	A182 F316
Stem	AISI 4140*	17-4PH	17-4PH
Seats & Inserts	A105N* + Devlon V	A182 F316 + Devlon V	A182 F316 + Devlon V
O-Rings	Viton-B	Viton-B	Viton-B

\* Electroless Nickel Plating .003"

#### Dimensions in inches

Valvo Sizo		2" 50mπ	3" 80 mm	47 100mm	6" 150mm	8" 200mπ	10" 250mm	12" 250mm	147 350mm	16" 400mm	18" 450mπ	20" 500mm	24" €00mm	30" 750mm	38" 900mm
Bore Size (d)		2.00	3.00	4.00	6.00	8.00	10.00	12.00	12.75	· 4.75	16.75	18.63	22.50	28.11	
	RF	14.50	15.00	18.00	24.00	29.00	\$3.00	38.00	40.50	44.50	48.00	52.00	61.0D	70.08	×
Face to Face (A)	RTJ	14.63	15.13	18.13	24.13	29.13	\$8.13	38.13	43.88	44.88	48.50	52.50	61.75		*
	BWE	14.50	15.00	18.00	24.00	29.00	\$3.00	38.00	43.50	44.50	48.00	52.00	61.0D	70.08	*
Handle Length (C	)	18.10	21.38	36.00	05 <u>0</u> 8	05 <u>0</u> 33	<u>26</u>	26	2	20	20	8	- 2	2	*
Handwheel Diamo	eter (F)	8 <u>0</u> 30	18.11	18.11	24.00	24.00	28.00	28.00	30.00	30.00	30.00	30.00	30.00		*
Approx. Weight (It	os.)	125	167	409	913	1320	1936	3429	3249	4972	6292	9284	15070	26862	30

\* Available on request.

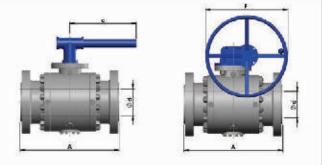
#### Dimensions in inches

# CLASS 900 . REDUCED BORE

Valve Size		3" BCrom	4" 100mm	6° 150mm	8* 200mm	10" 250mm	12ª 250mm	4 <sup>n</sup> 350mm	16" 400mm	18* 450mm	20" 500mm	24° 600mm	30° 750mm	36* 900mm
Bore Size (d)		2.00	3.00	4.00	6.00	8.00	10.00	10.0D	12.00	13.25	15.25	19.25	8	~
	BF	15.00	18.00	24.00	29.00	33.00	38.00	40.50	44.50	48.00	52.00	61.00		
Face to Face (A)	RTJ	15.13	18.13	24.13	29,13	33.13	38.13	40.88	44.88	48.60	52,50	61.75		*
	BWE	15.00	18.00	24.00	29.00	33.00	38.00	40.50	44.50	48.00	52.00	61.00		*
Handle Length (C)	)	18.11	21.38	36.00	28	2	2	2	6	2	2	2	*	*
Handwheel Diame	eter (F)	-20	18.11	18.11	24.00	24.00	24.00	28.00	28.00	30.00	30.00	30.00		+
Approx. Weight (k	os.)	117	213	462	983	1540	2526	3815	3777	5381	6351	11880		

# CLASS 900 . FULL BORE





Construction:

Three-piece body design, full bore, or reduced bore trunnion mounted ball, double block and bleed, anti-blow out stem, anti-static device, fire-safe to API-607/API-6FA. Spring loaded seats, designed according to API-6D.

#### Dimensions

Face to Face	API-6D
End Flange	ASME B16.5
Rating	ASME Class 1500

# STANDARD MATERIALS

#### \*\*NACE MR-01-75 Certified\*\*

Figure Number	FF1500-1-CF-E2, GG1500-1-CF-E2	FF1500-1-BF-E2, GG1500-1-BF-E2	FF1500-1-LF-E2, GG1500-1-LF-E2
Body/Cap	A105N	A105N	A182 F316
Ball	A105N*	A182 F316	A182 F316
Stem	AISI 4140*	17-4PH	17-4PH
Seats & Inserts	A105N* + Devlon V	A182 F316 + Devlon V	A182 F316 + Devlon V
O-Rings	Viton-B	Viton-B	Viton-B

\* Electroless Nickel Plating .003\*

Dimensions in inches

Valve Size		2* 50mm	3" 80m п	4" 100mm	6" 150mm	8" 200mm	10" 250mm	12" 250mm	14" 350mm	16" ≺00mm	18" 450mm	20" 530πm	24" 600mm
Bore Size (d)		2.00	3.00	4.00	5.75	7.63	9.50	11.38	12.50	14.25	16.00	17.75	21.00
	RF	14.50	18.50	21.50	27.75	32.75	39.00	44.50	49.50	54,50	60.50	65,50	80.50
Face to Face (A)	RTJ	14.63	18.60	21.60	28.00	33.10	39.40	45.10	50.23	55.35	61.38	66.38	81.54
	BWE	14.50	18.50	21.50	27.75	32.75	39.00	44.50	49.50	54.50	60.50	65.50	80.50
Handle Length (C	)	28.00	्रम्	3.63	<del>, i</del>		-	19 <b>-</b> 53			19 <del>4</del> 0	5	
Handwheel Diame	eter (F)	18.11	18.11	24.DD	24.00	28.00	28.00	28.00	30.00	3D.0D	30.00	60.0E	30.00
Approx. Weight (I	os.)	173	303	447	1067	162B	3315	499B	୍ଟେଅନ	9064	13//2	20064	31504

# CLASS 1500 . FULL BORE

CLASS 1500 . REDUCED BORE

Dimensions in inches

Valve Size		3" 80mm	4" IUUmin	6" Taŭmm	8"" 200mm	10" 250mm	12" 250mm	14" 350mm	16" 400mm	18" 450mm	20" 500mm	24" 600mm
Bore Size (d)		2.00	3.0D	4.DD	5.75	7.63	9.50	9.5D	11.38	*2.5	14.26	17.75
	RF	18.50	21.50	27.75	32.75	39.00	44.50	49.50	54.50	60.50	65.50	80.50
Face to Face (A)	вы	18.60	21.60	28.DD	33.10	39.40	45.10	5D.23	55.35	61.38	66.38	B1.54
	BWE	18.50	21.5	27.75	32.75	39,00	44.50	49,50	54.50	60.50	65.50	80.50
Handle Length (C)	í l	28.00	-	÷	-	÷	:	÷	190	्रम्		्रम्
Handwheel Diame	eter (F)	18.11	18.11	24.00	24.00	28.00	30.00	30.00	30.00	30.00	30.00	30.00
Approx. Weight (Ik	os.)	205	335	763	1188	2270	3887	5581	7216	10956	16588	24090

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Construction: Three

h: Three-piece body design, full bore, or reduced bore trunnion mounted ball, double block and bleed, anti-blow out stem, antistatic device, fire-safe to API-607/API-6FA. Spring loaded seats, designed according to API-6D.

### Dimensions

Face to Face	API-6D
End Flange	ASME B16.5
Rating	ASME Class 2500

\*\*NACE MR-01-75 Certified\*\*

# STANDARD MATERIALS

CLASS 2500 . FULL BORE

Figure Number	FF2500-1-CF-E2, GG2500-1-CF-E2	FF2500-1-BF-E2, GG2500-1-BF-E2	FF2500-1-LF-E2, GG2500-1-LF-E2
Body/Cap	A105N	A105N	A182 F316
Ball	A105N*	A182 F316	A182 F316
Stem	17-4 PH	17-4 PH	17-4 PH
Seats & Inserts	A105N* + Devlon V	A182 F316 + Devlon V	A182 F316 + Devlon V
O-Rings	Viton-B	Viton-B	Viton-B

\* Electroless Nickel Plating .003"

Dimensions in inches

Valve Size		2" 50mm	3* 80mm	4" 100mm	6* 150mm	8" 200mm	10" 250mm	12" 250mm
Bore Size (d)		1.65	2.44	3.43	5.16	7.05	8.78	10.43
	RF	17.76	22.76	26.50	35.98	4D.24	50.00	55.98
Face to Face (A)	RTJ	17.87	22.99	26.89	36.50	40.82	50.87	56.89
	BWE	17.76	27.76	26.50	35.98	40.24	50.00	55.98
Handle Length (C	)	-	-	84	40	8 <del>4</del> 8	040	040
Handwheel Diame	eter (F)	18.11	24.00	24.00	24.00	30.DD	30.00	30.00
Approx. Weight (I	os.)	390	620	866	1518	2974	4994	7187

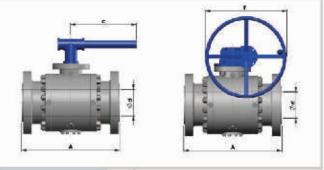
#### Dimensions in inches

# CLASS 2500 . REDUCED BORE

Valve Size		3" 80mm	4" 100mm	8" 150mm	8" 200mm	10" 250mm	*2* 250mm
Bore Size (d)		2.05	2.44	3.43	5.16	7.05	8.78
	RF	22.76	26.50	35.98	4D.24	50.00	55.98
Face to Face (A)	RTJ	22.99	26.89	36.50	40.87	50.87	56.89
	BWE	22.76	26.50	35.98	40.24	50.00	55.98
Handle Length (C	i	1417	1247	4	1.45	E3	E3
Handwheel Diame	eter (F)	18.11	24.00	24.00	24.DD	30.00	30.00
Approx. Weight (It	os.)	400	601	1357	2416	3667	5847

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Construction:

Three-piece body design, full bore, or reduced bore trunnion mounted ball, double block and bleed, anti-blow out stem, anti-static device, fire-safe to API-607/API-6FA. Spring loaded seats, designed according to API-6D.

Dimensions	
When any local local and the set of the set	1

Face to Face	API-6A	
End Flange	API-6A	
Rating	API 3000	

#### \*\*NACE MR-01-75 Certified\*\*

# STANDARD MATERIALS

Figure Number FF3009-1-CF-E2, GG3009-1-CF-E2		FF3009-1-BF-E2, GG3009-1-BF-E2	FF3009-1-LF-E2, GG3009-1-BF-E	
Body/Cap	A105N	A105N	A182 F316	
Ball	A105N*	A182 F316	A182 F316	
Stem	17-4 PH	17-4 PH	17-4 PH	
Seats & Inserts	A105N* + Devion V	A182 F316 + Devlon V	A182 F316 + Devion V	
O-Rings	Viton-B	Viton-B	Viton-B	

Electroless Nickel Plating .003"

# API 3000 . FULL BORE

Dimensions in inches

Valvo Sizo	2-1/16" 51.6mm	3-1/9" 78.13mm	4-1/16" 101.6mm	5-1/8" 128.1mm	7-1/16" 176.6mm
Bore Size (d)	2.06	3.12	4.06	5.12	7.06
Face to Face (A) RTJ	14.61	17.13	20.12	24.13	28.11
Handle Length (C)	30.00	36.00	5		1.53
Handwheel Diameter (F)	1.53	-	17.00	20.00	24.00
Approx. Weight (Lbs.)	110	190	350	550	950

# API 3000 . REDUCED BORE

#### Dimensions in inches

Valve Size	2-1/16" 51.6mm	3-1/8" 78.13mm	4-1/18" 101.6mm	7-1/16" 178.6mm
Bore Size (d)	1.81	2.06	3.12	5.12
Face to Face (A) RTJ	14.61	17.13	20.12	24.13
Handle Length (C)	30.00	36.00		
Handwheel Diameter (F)	0.00		17.00	20.00
Approx. Weight (Lbs.)	110	190	350	750

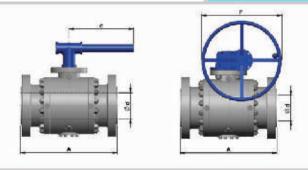


**Construction:** Three-piece body design, full bore, or reduced bore trunnion mounted ball, double block and bleed, anti-blow out stem, anti-static device, fire-safe to API-607/API-6FA. Spring loaded seats, designed according to API-6D.

#### Dimensions

Face to Face	API-6A	
End Flange	API-6A	
Rating	API 5000	

\*\*NACE MR-01-75 Certified\*\*



# STANDARD MATERIALS

API 5000 . FULL BORE

Figure Number	FF5009-1-CF-E2, GG5009-1-CF-E2	FF5009-1-BF-E2, GG5009-1-BF-E2	FF5009-1-LF-E2, GG5009-1-LF-E2	
Body/Cap	A105N	A105N	A182 F316	
Ball	A105N*	A182 F316	A182 F316	
Stem	17-4 PH	17-4 PH	17-4 PH	
Seats & Inserts	A105N* + Devlon V	A182 F316 + Devion V	A182 F316 + Devlon V	
O-Rings	Viton-B	Viton-B	Viton-B	

\* Electroless Nickel Plating .003"

#### Dimensions in inches

#### 2-1/16" 3-1/8° 4-1/16" 5-1/8" 7-1/16° Valve Size 128.1mm 51.6mm 78.13mm 101.6mm 176.6mm 4.06 Bore Size (d) 2.08 3.12 5.12 7.06 Face to Face (A) RTJ 14.61 18.62 21.61 28.62 32.01 Handle Length (C) 30.00 Handwheel D ameter (F) 17.00 20.00 20.00 24.00 67 240 805 1.360 Approx. Weight (Lbs.) 110 420

#### Dimensions in inches

# API 5000 . REDUCED BORE

Valve Size		2-1/16* 51.6mm	3-1/8" 78.13mm	4-1/18" 101.6mm	7-1/16" 176.6mm
Bore Size (d)		1.81	2.06	3.12	5.12
Face to Face (A)	RTJ	14.61	18.62	21.61	32.01
Handle Length (C)	8	30.00	2	8 <u>1</u>	05 <u>0</u> 33
Handwheel Diame	ter (F)		17.00	20.00	24.00
Approx. Weight (La	os.)	110	240	420	1,190

# www.fastwell.in

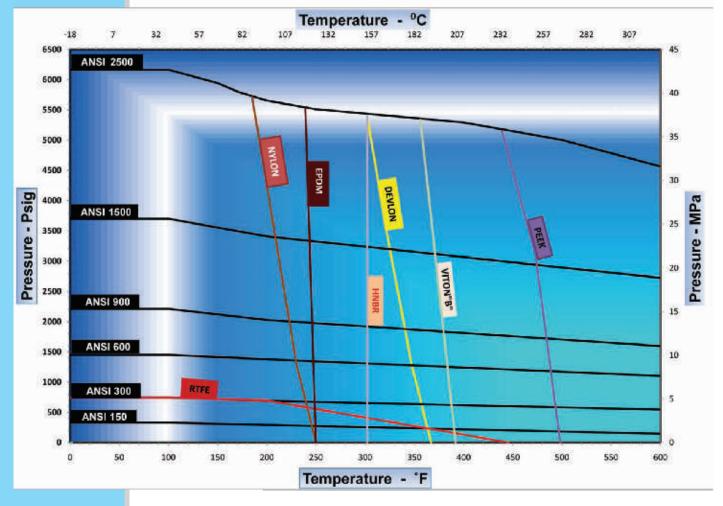
#### 19



# PRESSURE TEMPERATURE CHART

# MODEL F, FF, G & GG TRUNNION BALL VALVE

The following chart indicates the pressure and temperature ratings for commonly used seat insert plastic and elastomer seal material used in GWC trunnion mounted ball valves. Other materials are available upon request.



# **TERMS & CONDITIONS OF SALE**

# **F**astwe

# SCOPE

These terms and conditions apply to all Fastwell valve products, and supersedes all previously published terms and conditions.

Hereafter, Fastwell Fitting Industries shall be referred to as Fastwell.

Special terms and conditions printed on a buyer's order will only apply insofar as they conform to the terms and conditions detailed on these pages. Terms and conditions of an order that change or modify those on this sheet shall not be binding on Fastwell.

# **APPROVAL**

All quotations, contracts, orders, or agreements are subject to approval and/or acceptance by the main offce of Fastwell.

We reserve the right to correct clerical or stenographic errors in quotations, orders, invoices, and other contracts, agreements, or documents.

### PRICES

Possession of price lists will not be accepted by Fastwell as an obligation, or offer to sell the goods listed therein to anyone.

All prices contained therein are subject to change without notice, and supersede all previous lists. All orders will be invoiced at prices in effect at the time of shipment unless quoted in writing.

# **CHANGES**

Orders cannot be cancelled or specifications be changed without the consent of Fastwell and then only in terms indemnifying Fastwell against loss.

# QUOTATIONS

Goods quoted FO.B. our service center are subject to prior sale. Prices quoted are valid only for the duration indicated in the quotation. Quoted prices supersede all previous prices, quotations, or contracts, and are subject to change without notice.

# CANCELLATIONS

Orders placed with us cannot be cancelled without our prior written consent. A cancellation charge will be applicable as outlined in our quotation.

#### **CLAIMS**

All claims for shortages, corrections, or deductions must be made within 10 days after receipt of goods. Responsibility for goods lost or damaged in transit rests with carrier, and claims should be fled with the carrier by the consignee. Delivery of material to a common carrier shall be considered delivery to the buyer, and shall be at the buyers risk thereafter.

# **DELIVERY DELAYS**

We assume no responsibility for delays in delivery, or defaults resulting from strikes, work stoppages, fres, foods, accidents, war, inability to obtain materials, or any other cause unavoidable and beyond our control.

# TAXES

Fastwell quotations and/or contracts do not include any municipal, state, or federal sales, excise, use occupational, or other taxes, and any such tax, if paid by us will be charged to the purchaser.

# **CATALOG ILLUSTRATIONS**

Catalog illustrations are actual representations of a certain size of each product line, but do not necessarily represent all sizes in details. We reserve the right to institute changes in materials, designs, and specifications without notice in keeping with our policy of continuing product improvement.

# **CATALOG WEIGHTS**

Catalog weights represent average weights of products and are in no sense guaranteed.

#### RETURNS

See Return Goods Policy on next page.

#### **SPECIAL ORDERS**

Orders for special goods must be in writing and accompanied with detailed prints and/or sets of specifications, unless specifications on the orders are definite and complete. Orders will not be entered with the factory unless this is adhered to. Cancellation charges will be as outlined in our quotations.

# FREIGHT TERMS

All shipments are F.O.B. our service centers. See current bulletin for freight allowance.

WARRANTY See warranty on reverse side



# **RETURN GOOD POLICY**

This policy supersedes all other policies for return goods.

- I. Goods returned at customers request:
  - A. Material must be:
    - 1. Of our manufacture.
    - 2. In clean, new and saleable condition. It must have been stored inside out of the weather.
    - Shipped from one of our service centers within the 12 calendar months preceding the request for return, and the return will not cause inventory to exceed maximum allowable levels.
    - 4. Personally inspected by a Fastwell representative prior to its return.
    - 5. Special or non-standard items are non-returnable.
  - B. Return shipments must be prepaid.
  - C. Credit will be allowed at invoice price, less 25% handling cost, and less any freight paid by Fastwell
  - D. A Return Goods Card must be furnished by a Fastwell representative after inspection of the material, and must be returned with the shipment.
  - E. Shipments received without a Return Goods Authorization Card will be refused. Customer will be responsible for any storage and/or return freight.
  - F. Material returned which is not of Fastell manufacture, not in clean and saleable condition, or not authorized for return will be returned to the customer freight collect.
- II. Goods returned because of an error by Fastwell
  - A. Material must be in a clean, new, saleable condition.
  - B. Return shipment should be made freight collect.
  - C. Full credit will be allowed.
  - D. Customer must receive Return Goods authorization prior to the return of the material. Return Goods Authorization Card must accompany shipment. Shipments received without Return Goods Authorization Card will be refused. Return Goods Authorization Card should be attached to the packing list.

All requests to return material to **Fastwell Fitting Industries** must be submitted in writing to our National Sales Manager for authorization.

# WARRANTY

**Fastwell Fitting Industries**. warrants each product sold, if the products are of our manufacture, against defects in material and workmanship under normal use and service for a period of one year after date of shipment.

This warranty is made to the buyer only, and does not extend to any other party. The obligation of Fastwell Valve International, Inc. under this warranty is limited to: (a) replacement of any part or parts proven defective in material or workmanship, (b) repair of the product F.O.B. the factory or service center, (c) refund of the purchase price. In the case of product or parts not wholly of Fastwellmanufacture, Fastwelliability under this warranty shall be limited to the extent of Fastwell recovery from the manufacturer of such parts under its warranty to Fastwell This warranty does not extend to any claims for labor, consequential damages, down time, or any other loss, damage, or expense of any kind arising out of the defect. We do not allow claims for unauthorized repairs, labor, or material. We are not responsible for loss of use, personal injury, lost profts, or any other damages whatsoever in connection with the warranties set forth.

No warranty shall apply to any product which has been modifed or changed in design or function after leaving Fastwell facilities or which is misused or operated beyond its design capabilities, or used for other than its intended purpose. Purchasers of Fastwell products should consult knowledgeable advisors in the selection of product type and material of construction for their specific use. The buyer assumes all risk of this selection.

The buyer shall permit Fastwellor its authorized representative to inspect the product so that it may determine its obligation. Fastwellshall be entitled to the return of the defective product or parts. Buyer must notify Fastwell promptly upon discover of any claimed defect.

No material may be returned without first obtaining written permission from Fastwell Fitting Industries





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